

# Waterproof Sealer & Treatment for exterior horizontal surfaces.

## What is Spantex®?

Spantex® is a synthetic rubber, elastomeric coating made from Dupont's Hypalon. It is used where a tough, waterproof, skid resistant coating is needed. Hypalon is an exotic coating and failure to follow the instructions which are printed on every can label and brochure will usually result in an unsatisfactory job, i.e., it should not be applied over any moisture, grease, wax, paint, pitch or other coatings, nothing else should be used to fill seams, etc. However, if our instructions are followed, the result will be an attractive, waterproof, skid resistant surface.

## Why is Spantex® Superior?

Spantex® mechanically adheres to the surface being coated and forms a complete moisture barrier. Spantex® remains flexible indefinitely and expands and contracts with temperature variances. The rubber granules that give Spantex its skid resistant texture are pliable and will not wear through the coating. Our system of filling plywood joints with Spantex®, rather than using tape, insures against cracking by forming a "rubber hinge" in these areas. Spantex® is very resistant to the detrimental effects of the ultraviolet rays of the sun.

## Suitable Surfaces

**Plywood** — New smooth exterior grade plywood provides the best base. AC crossbanded is preferred. Do not use on treated wood.

**Fiberglass** — To achieve mechanical adhesion, fiberglass must be sanded.

**Metal** — Must be sandblasted or ground rough and cleaned with acetone. Apply Spantex immediately after acetone has flashed off.

**Concrete** — Apply to above grade concrete only. Concrete must be at least six months cured and have less than 10% moisture content measured with a moisture meter. Concrete must be at least a broom finish, clean and free of any other coatings.



FILL-TEX is a self-priming elastomeric coating with ground rubber added for a skid resistant texture. Fill-TEX is a base coat only and is not tinted.

ROLL-TEX is a self-priming elastomeric coating with ground rubber added for a skid resistant texture. Roll-TEX is approximately half as thick as Fill-TEX. Roll-TEX comes in Seattle Grey only.



COLOR COAT is a non-textured, self-priming elastomeric coating which is available in various colors and a tinting base for custom colors.

SPANTEX® SOLVENT is used for the cleaning of tools.

ROLL-TEX ROLLER is a napless roller for applying Roll-TEX.

## Application

The most important thing to remember when applying Spantex® is that the surface to be coated **MUST BE ABSOLUTELY DRY!** That means free of any moisture whatsoever, including dew or frost. All surfaces to be coated with Spantex® must be clean and free of other coatings.

Spantex® is ready to use right from the can - there are no ingredients to add. Spantex® must be stirred thoroughly and continually throughout the application. To insure consistent color and texture, mix cans of Spantex® together as you go, especially your final coat.

Spantex® should not be applied in hot, direct sunlight, but rather in declining temperatures such as in the late afternoon. This is especially important when coating concrete. Spantex® can be applied in very cold weather but be sure to allow additional drying time.

For more detailed application instructions, see our sketch and read the label on the Spantex® can.

### Roll-TEX Method

- Fill 1/16" joints at least four times with Spantex® Fill-TEX. Also coat defects, nail or screw holes, flashing, cant strip and/or fascia board.
- Pour out a small quantity of well-stirred Roll-TEX and roll out smoothly and uniformly using a Roll-TEX Roller. Repeat process until surface is covered. Let dry for at least 24 hours.

Fill 1/16" joints with Spantex® Fill-TEX, until level with surface of plywood. It is not necessary to allow Fill-TEX to dry before applying subsequent coats. However, additional filling may be necessary after step B.

Ends of plywood must be sealed with galvanized flashing or fascia board. Sand galvanized flashing with coarse sandpaper or etch with vinegar.

Smooth exterior plywood gives the best surface.

C. Repeat step B, rolling at a different angle than the first coat was applied.

D. If your surface is over a finished or habitable area, or if you want a color other than Seattle Grey, roll on a coat of well-stirred Spantex® Color Coat using a good quality, solvent compatible 3/8" nap paint roller. Two coats may be needed for lighter colors.

### Trowel-On Method

A. Fill 1/16" joints at least four times with Spantex® Fill-TEX. Also coat defects, nail or screw holes, flashing, cant strip and/or fascia board.

B. Pour out a small quantity of well-stirred Fill-TEX and trowel on using a smooth edged cement trowel. Repeat process until surface is covered. Let dry for at least 24 hours.

C. Roll on a coat of well-stirred Spantex® Color Coat using a good quality, solvent compatible 3/8" nap paint roller.

D. If your surface is over a finished or habitable area, or if you are using a light color, roll on a second coat of well-stirred Spantex® Color Coat.



## Maintenance

Spantex® is easy to clean with detergent and water. Mold, moss or mildew can be cleaned with products that contain chlorine. Spantex® is self-vulcanizing, which means that you can patch it or roll on a new coat at any time and it will become an integral part of the original coating. Spantex® Color Coat should be applied every 3 to 5 years to properly maintain the surface. Before re-coating, clean surface with tri-sodium phosphate, rinse and let dry thoroughly before using Spantex®.

## Coverage ( based on new, smooth plywood )

Coverage is approximate due to pressure used in application, temperature and condition of the substrate.

**FILL-TEX** - For seam filling, flashing, etc.. Approximately 1 gallon per 125 square feet should be used. When using Fill-Tex as a base coat over entire surface (trowel-on method), it should be applied at a rate of at least 1 gallon per 30 square feet in addition to what is needed for seams, etc..

**ROLL-TEX** - Each coat shall be applied at a rate of at least 1 gallon per 40 square feet. More may be necessary to achieve desired mill thickness. Roll-Tex requires two coats.

**COLOR COAT** - Shall be applied at a rate of at least 1 gallon per 125 square feet. More may be necessary.

## Square Footage Of Total Area To Be Coated

\_\_\_\_\_ ÷ 125 = number of gallons of Fill-Tex for joints, etc..

\_\_\_\_\_ ÷ 30 = number of gallons of Fill-Tex for base coat ( trowel-on method only ).

\_\_\_\_\_ ÷ 40 = number of gallons of Roll-Tex for each coat ( Roll-Tex method only ).

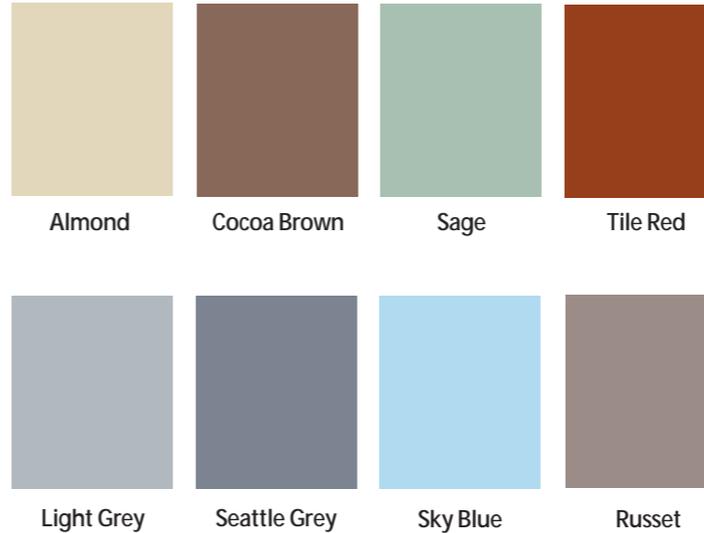
\_\_\_\_\_ ÷ 125 = number of gallons of Color Coat per coat.

## Remember These Important Steps

1. Use exterior grade plywood. AC crossbanded is ideal.
2. Space plywood sheets 1/16" apart.
3. Sand uneven plywood joints flush.
4. Use galvanized nails or screws and drive flush with surface.
5. Keep surface to be coated ABSOLUTELY DRY and very clean.
6. Use nothing in joints except Spantex® Fill-Tex.
7. Avoid application in hot, direct sunlight.
8. Make sure concrete has cured for six months and has a moisture content of less than 10% as measured with a moisture meter. Etch or sandblast if smooth. Must be above grade.
9. Sandblast or grind smooth metal.
10. Must use TWO COATS of Roll-Tex.
11. Keep Spantex® well stirred throughout application. Power drill mixer recommended.
12. Batch cans of Spantex® together as you apply for consistent color and texture. Failure to do so will result in an unsatisfactory job.
13. Allow a minimum of 30 days for Spantex® to fully cure.
14. Never apply to treated wood or OSB.
15. Spantex® is a liquid coating and will follow the contour of your surface.

## Guarantee

Tex Enterprises wishes to stress the importance of thoroughly reading and following our application instructions. If you do not intend to follow our instructions, please return unopened cans for a refund within 30 days of purchase, accompanied by proof of purchase. This product is guaranteed to be technically and chemically sound, however, we do not guarantee its application or the surface upon which it is applied. Hypalon is a unique coating and deviation from specific application instructions will result in unsatisfactory appearance and/or performance.



Also available in medium base.  
— Colors Approximate —

THE ABOVE COLORS WILL NOT MATCH ACTUAL PRODUCT DUE TO PRINTING VARIATIONS AND OTHER FACTORS BEYOND OUR CONTROL.

Tex Enterprises, Inc.  
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NO FACTORY DIRECT SALES

# SPANTEX®

## Tough, Waterproof, Skid Resistant, Sealer & Treatment

Waterproof  
Skid Resistant  
Hypalon\* product  
(DuPont Dow Elastomers)

\* Trademark of DuPont  
Recycled Ground Rubber Tires